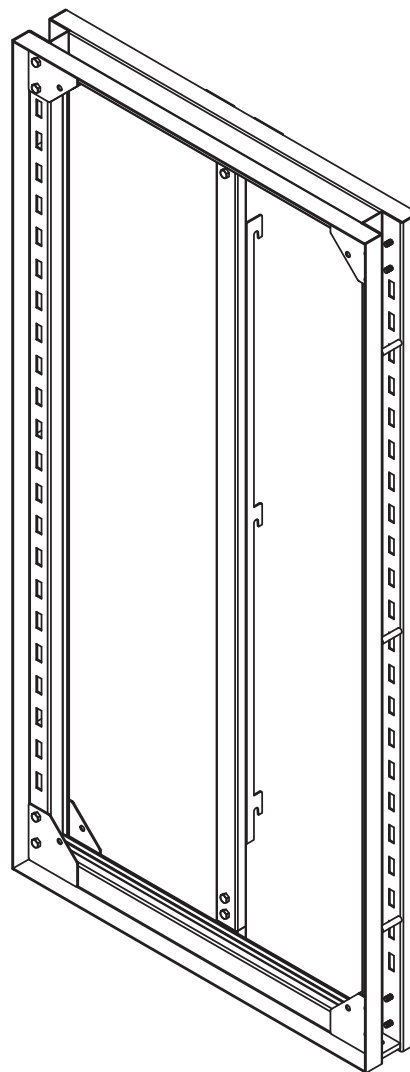




# ASTORIA

ASSEMBLY INSTRUCTIONS



PART LIST:



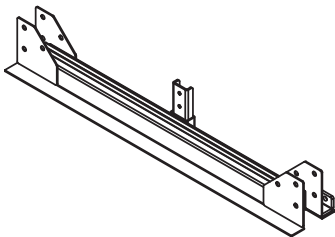
1X. LEFT UPRIGHT



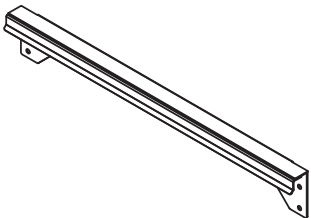
1X. RIGHT UPRIGHT



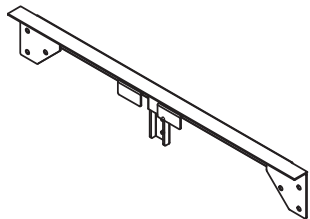
1X. CENTER UPRIGHT



1X. BOTTOM RAIL



1X. TOP RAIL - A



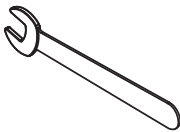
1X. TOP RAIL - B



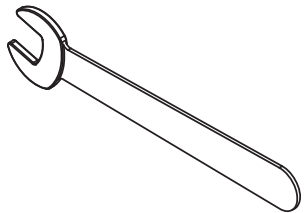
20X. HEX BOLT 1/4"-20 X 0.625"



2X. HEX BOLT 3/8"-16 X 0.75"



1X. OPEN END WRENCH  
FOR 1/4"-20

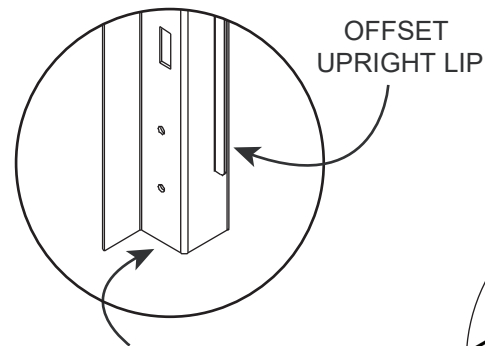


1X. OPEN END WRENCH  
FOR 3/8"-16

## START HERE

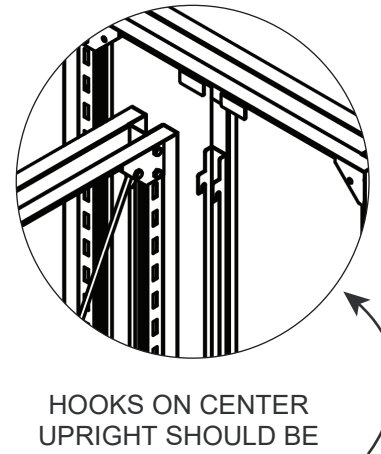
1. Identify the bottom of the Left and Right Uprights by locating hole for attaching casters. This indicates the bottom of these uprights. See Figure 1.
2. Configure your uprights so that the Offset Lips are closest to the back of your assembly. See Figure 3.
3. Identify the center uprights and locate the hooks. Ensure the hooks are facing the back and pointing downward in your assembly to allow the End Cap to hang properly. See Figure 2.

Figure 1



SCREW HOLE FOR ATTACHING  
CASTERS INDICATES BOTTOM  
OF LEFT & RIGHT UPRIGHTS

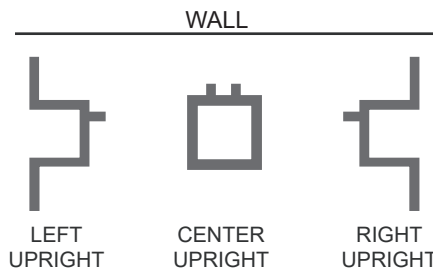
Figure 2



HOOKS ON CENTER  
UPRIGHT SHOULD BE  
FACING THE BACK AND  
POINT DOWNWARD

Figure 3

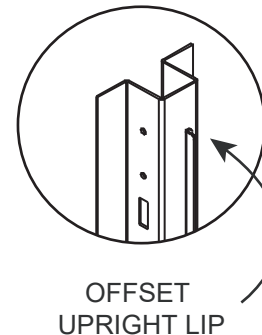
VIEW OF OFFSET LIPS ON  
UPRIGHTS ALIGNED FROM THE TOP



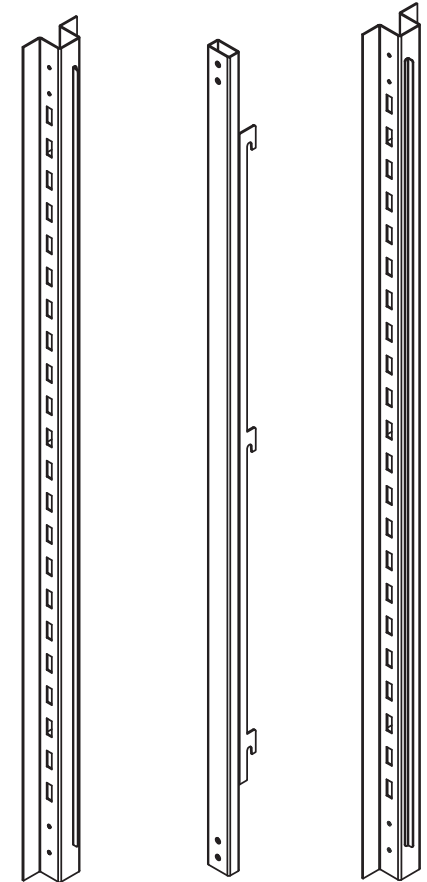
LEFT  
UPRIGHT

CENTER  
UPRIGHT

RIGHT  
UPRIGHT



OFFSET  
UPRIGHT LIP



LEFT  
UPRIGHT

CENTER  
UPRIGHT

RIGHT  
UPRIGHT

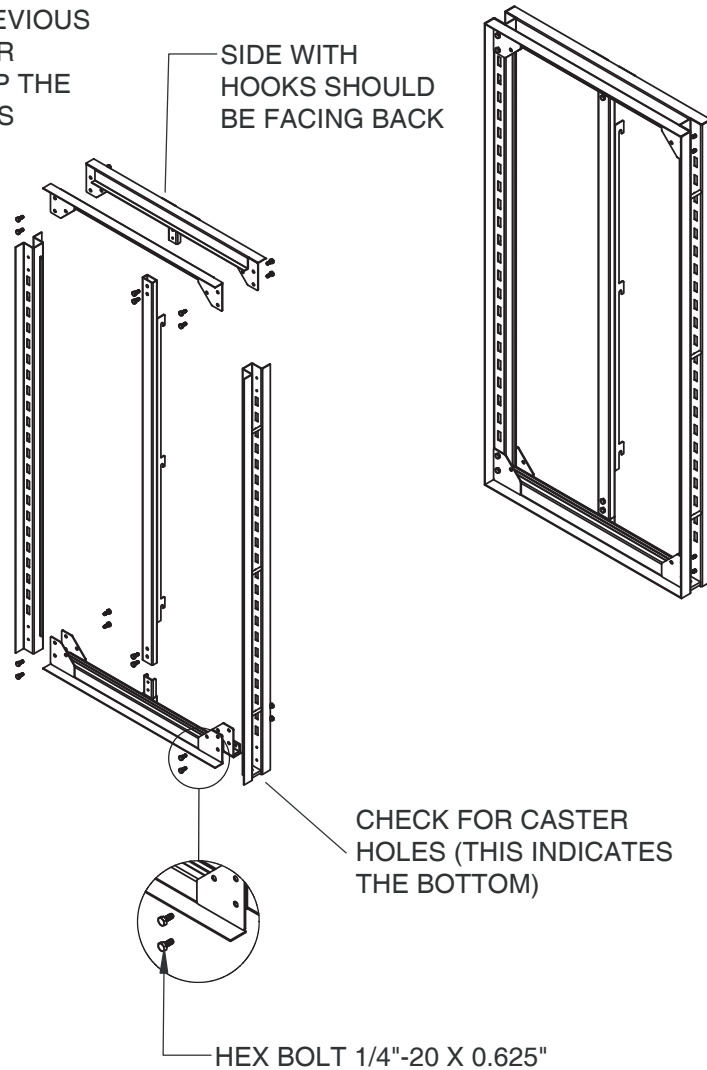
**NOTE:** The Offset Lips are where your back panels will rest. If lip is not lined up correctly, your back panels won't be able to slide in at installation.

**DO NOT TIGHTEN BOLTS UNTIL YOU ARE 100% SATISFIED WITH YOUR ASSEMBLY.**

## STEP 1:

VIEW PREVIOUS  
PAGE FOR  
LINING UP THE  
UPRIGHTS

SIDE WITH  
HOOKS SHOULD  
BE FACING BACK



## STEP 2:

